



HIGH SPEED PRECISION POWER PRESS

HSD SERIES

SPECIFICATIONS FOR TWO POINT SUSPENSIONS HSD SERIES

Model		HSD-63	HSD-100	HSD-125	HSD-200
Capacity at 20° before BDC at					
max. Stroke Tonne		63	100	125	200
Stroke fixed		30	30	30	30
Speed Variable	Min.	100	100	80	80
	Max.	300	300	250	200
Shut height from table to slide face with slide down, adjustment up		340	360	380	400
Slide Adjustment		40	40	40	50
Bolster Area	LR	850	1100	1300	1800
	FB	630	700	800	900
Slide Area	LR	790	1000	1200	1700
	FB	450	500	600	700
Table Opening	LR	710	900	1100	1535
	FB	200	200	210	350
Opening in Bolster		AS REQUIRED			
Opening in uprights	FB	300	350	400	450
	HT	300	350	400	450
Bolster Thickness		120	130	140	180
Height of table from floor		900	1000	1000	1000
Main Motor Power HP		10	20	25	30
Air Supply Bar		5.5	5.5	5.5	5.5

SPECIFICATIONS FOR SINGLE POINT SUSPENSION PSH SERIES

Model		PSH-25	PSH-40	PSH-63	PSH-100	PSH-160
Capacity at 20° before BDC						
at max. Stroke Tonne		25	40	63	100	160
Stroke fixed		25	25	30	35	40
Speed Variable	Min.	130	100	100	80	80
	Max.	300	250	200	150	130
Shut height from Bolster to slide face with slide down, adjustment up		225	225	250	315	315
Slide Adjustment		30	40	40	40	40
Bolster Area	LR	450	500	560	630	700
	FB	450	500	560	630	800
Slide Area	LR	380	430	450	500	580
	FB	350	440	450	500	580
Table Opening	LR	250	250	350	400	500
	FB	110	110	160	200	200
Opening in Bolster		AS REQUIRED				
Opening in uprights	FB	200	200	200	250	400
	HT	200	200	250	280	300
Bolster Thickness		75	80	90	100	100
Height of table from floor		800	800	800	800	800
Main Motor Power HP		5.5	7.5	10	15	20
Air Supply Bar		5.5	5.5	5.5	5.5	5.5

THE MANUFACTURER RESERVES THE RIGHTS TO MODIFY DESIGN, SPECIFICATIONS, MECHANISM, ETC. TO IMPROVE THE PERFORMANCE OF THIS MACHINE WITHOUT NOTICE.

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